

### Section 1: Product and Company Identification:

#### 1.1 Product Identifier

Product Form:	Mixture
Identification of Substance:	Silicon Dioxide and Ethylene Glycol
Product Name:	NexSil™ 12HS-FS
Synonym:	Colloidal Silica Sol
CAS Number:	7631-86-9 and 107-21-1 (Ethylene Glycol)
Index Number:	Not available.
EINECS Number:	231-545-4
REACH Registration Number:	01-2119379499-16-0220 / 01-2119456816-28-0202
Formula:	SiO <sub>2</sub>

#### 1.2 Relevant identified uses of the substance or mixture and uses advised against

Recommended Use:	Papermaking, ceramics, investment casting.
Restrictions on Use:	For industrial use only, not for food, drug or home use.

#### 1.3 Details of the supplier of the safety data sheet

Company Identification:	Nyacol Nano Technologies, Incorporated Megunko Road, P.O. Box 349, Ashland, MA 01721 U.S.A. 508-881-2220
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Email Contact:	<a href="mailto:info@nyacol.com">info@nyacol.com</a>
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Internet:	<a href="http://www.nyacol.com">www.nyacol.com</a>
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#### 1.4 Emergency telephone number

In Case of Emergency:	USA/Canada CHEMTREC: +1 (703) 527-3887 International CHEMTREC: +1 (703) 741-5970 24 Hours/Day: 7 Days/Week
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### Section 2: Hazard(s) Identification

#### 2.1 Classification of the substance or mixture

##### GHS-US Classification in accordance with 29 CFR 1910 (OSHA HCS)

Acute Tox. 4 H302 Harmful if swallowed; STOT, RE 2 H373 May cause damage to organs through prolonged or repeated exposure.

##### Classification according to Regulation (EC) No. 1272/2008 (CLP)

Acute Tox. 4 H302 Harmful if swallowed; STOT, RE 2 H373 May cause damage to organs through prolonged or repeated exposure.

#### 2.2 Label Elements – Labelling according to Regulation (EC) No. 1272/2008



Signal Word: Warning

Hazard determining components of labelling:

Hazard Statement(s):	Ethylene Glycol (Ethane-1,2-diol) H302 – Harmful if swallowed. H373 – May cause damage to organs (kidneys) through prolonged or repeated exposure.
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Precautionary Statement(s):

P260 – Do not breathe dust/fumes/gas/mist/vapors/ spray.  
 P264 – Wash skin thoroughly after handling.  
 P270 – Do not eat, drink or smoke when using this product.  
 P301+P312+P330 – IF SWALLOWED: Call a POISON CENTER/doctor if you feel unwell. Rinse mouth.  
 P314 – Get medical advice/attention if you feel unwell.  
 P501 – Dispose of contents/container to an approved waste disposal plant.

### 2.3 Other Hazards

Components do not meet the criteria for a PBT or vPvB substance.

### 2.4 Unknown acute toxicity (GHS US)

No further relevant information available.

## Section 3: Composition / Information on Ingredients

Description: Mixture consisting of the following components.

Hazardous Component Name:	Product Identifier	GHS Classification	Percent By Weight
Ethylene Glycol:	CAS: 107-21-1 EINECS: 203-473-3 Index: 603-027-00-1	H302, Acute Tox. 4	6
Non-Hazardous Component Name:	Product Identifier	GHS Classification	Percent By Weight
Silicon Dioxide:	CAS: 7631-86-9 EINECS: 231-545-4 Index: Not available	Non-hazardous	38
Water:	CAS: 7632-18-5 EINECS: 231-791-2 Index: Not available	Not applicable	56

Impurities: Present at a level below that to be taken into account for classification.

Stabilizing Additives: None

The supplier currently has no knowledge on additional ingredients that are classified and that contribute to the classification of this substance.

See Section 16 for a list of hazards if identified above.

## Section 4: First-Aid Measures

### 4.1 Description of first aid measures

Eye Contact:	Immediately flush eyes with plenty of water for at least 15 minutes. Hold eyelids apart while flushing to rinse entire surface of the eye and lids with water. Get medical attention.
Skin Contact:	Wash skin with plenty of soap and water for several minutes. Get medical attention if skin irritation develops or persists.
Inhalation:	If inhaled, remove to fresh air. If not breathing, clear person's airway and give artificial respiration. If breathing is difficult, qualified medical personnel may administer oxygen. Get medical attention immediately.
Ingestion:	If a person is conscious and can swallow, immediately give two glasses of water (16 oz. or 500 ml.) but do not induce vomiting. If vomiting occurs, give fluids again. Have physician determine if condition of person will permit induction of vomiting or evacuation of stomach. Do not give anything by mouth to an unconscious or convulsing person.
First Aid Facilities:	Eye wash station.
Advice to Physicians:	No further relevant information available.

### 4.2 Most important symptoms and effects, both acute and delayed

Acute or delayed effects are not anticipated.

### 4.3 Indication of any immediate medical attention and special treatment needed.

Treat symptomatically. Fomepizole and ethanol are antidotes against ethylene glycol toxicity. See [http://www.cdc.gov/niosh/ershdb/EmergencyResponseCard\\_29750031.html](http://www.cdc.gov/niosh/ershdb/EmergencyResponseCard_29750031.html) for more detailed advice.

### Section 5: Fire-Fighting Measures

#### 5.1 Extinguishing Media

Suitable Extinguishing Media: Use water spray, dry chemical, foam or carbon dioxide to extinguish flames. Use water spray to cool fire-exposed containers. Water or foam may cause frothing.

Unsuitable extinguishing media: No further relevant information available.

#### 5.2 Special hazards arising from the substance or mixture

Flammability of the product: Combustible, material will burn in a fire. Containers can build pressure if exposed to heat or fire.

Special Hazard Arising from the Chemical: No further relevant information available.

Fire Hazard: No further relevant information available.

Explosion Hazard: No further relevant information available.

Reactivity: No further relevant information available.

#### 5.3 Advice for firefighters

Special Protective Equipment for Fire-fighters: Wear standard full firefighter turn-out gear (full bunker gear) and respiratory protection (SCBA).

### Section 6: Accidental Release Measures

#### 6.1 Personal precautions, protective equipment and emergency procedures

Personal Precautions and PPE: Eye protection and impervious gloves. An approved air-purifying respirator should be worn if dust or mist is present.

##### 6.1.1 For non-emergency personnel

Emergency procedures: Wear protective equipment. Keep unprotected persons away.

#### 6.2 Environmental precautions

Environmental Precautions: Prevent entry into sewers and waterways.

#### 6.3 Methods and material for containment and cleaning up

Spill: Ventilate area. Avoid breathing vapor. Wear appropriate personal protective equipment, including appropriate respiratory protection. Contain spill if possible. Wipe up or absorb on suitable material and shovel up. Prevent entry into sewers and waterways. Avoid contact with skin, eyes or clothing.

If more than 1 pound of product is spilled, then report spill according to SARA 304 and CERCLA 102(A) requirements.

#### 6.4 Reference to other sections

For more information on exposure controls and personal protection or disposal considerations, check section 8 and 13 of this SDS.

### Section 7: Handling and Storage

#### 7.1 Precautions for safe handling

Precautions During Handling: Minimum feasible handling, and temperatures should be maintained. Avoid generating mist or dust during use. Use only in well ventilated area.

##### 7.1.1 Protective measures

Use only in well ventilated areas. As a precautionary measure, the wearing of standard work gear is suggested. Keep ignition sources away. Do not smoke. Protect from heat. Protect against electrostatic charges.

### 7.1.2 Advice on general occupational hygiene

Avoid inhalation or ingestion. General occupational hygiene measures are required to ensure a safe handling of the substance. These measures involve good personal and housekeeping practices (i.e. regular cleaning with suitable cleaning devices), no eating, drinking and smoking at the workplace and wearing standard working clothes and shoes unless otherwise stated. Wash hands after use. Remove contaminated clothing and protective equipment before entering eating areas. Shower and change clothes at end of work shift. Do not wear contaminated clothing at home.

### 7.2 Conditions for safe storage, including any incompatibilities

Storage: Periods of exposure to high temperatures should be minimized. Water contamination should be avoided. Provide sufficient ventilation in storage and workrooms.

### 7.3 Specific end use(s)

No additional information available. Refer to Section 1.2 of this SDS.

## Section 8: Exposure Controls / Personal Protection

### 8.1 Control Parameters

#### 8.1.1 National Limit Values

Silicon Dioxide, CAS 7631-86-9

Country	Occupational exposure limit	Reference period	Reference
USA	80 mg/m <sup>3</sup> /%SiO <sub>2</sub>	8 hours	OSHA PEL – <a href="http://www.cdc.gov/niosh/idlh/7631869.html">http://www.cdc.gov/niosh/idlh/7631869.html</a>
UK	6 mg/m <sup>3</sup> (inhalable)	8 hours	Health and Safety Executive – <a href="http://www.hse.gov.uk/pubns/ priced/eh40.pdf">http://www.hse.gov.uk/pubns/ priced/eh40.pdf</a>
Germany	4 mg/m <sup>3</sup> (inhalable)	8 hours	Senate Commission for the Investigation of Health Hazards of Chemical Compounds in the Work Area (MAK Commission): <a href="http://www.dfg.de/en/dfg_profile/statutory_bodies/senate/health_hazards/index.html">http://www.dfg.de/en/dfg_profile/statutory_bodies/senate/health_hazards/index.html</a>
Belgium	10 mg/m <sup>3</sup>	8 hours	Service public fédéral Emploi, Travail et Concentration sociale: <a href="http://www.emploi.belgique.be/WorkArea/showcontent.aspx?id=23914">http://www.emploi.belgique.be/WorkArea/showcontent.aspx?id=23914</a>
Austria	2 mg/m <sup>3</sup> (inhalable)	8 hours	<a href="http://www.arbeitsinspektion.gv.at/NR/rdonlyres/F173280B-D4FB-44D2-8269-8DB2CB1D2078/0/GKV2011.pdf">http://www.arbeitsinspektion.gv.at/NR/rdonlyres/F173280B-D4FB-44D2-8269-8DB2CB1D2078/0/GKV2011.pdf</a>

Ethylene Glycol, CAS #107-2-1

USA OSHA	OSHA PEL Ceiling (mg/M <sup>3</sup> )	10 mg/M <sup>3</sup> TWA
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#### 8.1.2 DNELs and PNECs

Silicon Dioxide, CAS 7631-86-9

<b>DNEL (Derived No Effect Level)</b>	
Route of Exposure/Environmental protection target	DNEL
Inhalation – Long term/systemic effects	4 mg/m <sup>3</sup>
<b>PNEC (Predicted No Effect Concentration)</b>	

No information available

Ethylene Glycol (107-21-1)

<b>DNEL (Derived No Effect Level)</b>		
Exposure Route	Exposure Pattern	DNEL

Inhalation	Long term systemic	As no long term systemic toxicity hazard has been identified, there is no requirement to derive long term DNELs
	Acute systemic	As no acute toxicity hazard has been identified, there is no requirement to derive acute DNELs
	Long term local	35 mg/m <sup>3</sup> (workers) 7 mg/m <sup>3</sup> (general population)
Dermal	Long term systemic	106 mg/kg bw/day (workers) 53 mg/kg bw/day (general population)
	Acute systemic	As no acute toxicity hazard has been identified, there is no requirement to derive acute DNELs
	Local	As no local toxicity hazard has been identified, there is no requirement to derive local DNELs

**PNEC (Predicted No Effect Concentration)**

<u>PNEC</u>	<u>Value</u>
Aqua (freshwater)	10 mg/L
Aqua (marine water)	1 mg/L
STP	199.5 mg/L
Sediment (freshwater)	37 mg/kg sediment dw
Sediment (marine water)	3.7 mg/kg sediment dw
Soil	1.53 mg/kg soil dw
Secondary poisoning	No potential for bioaccumulation

**8.2 Exposure Controls**
**Engineering Controls:**

Ventilation adequate to meet occupational exposure limits. The OSHA ceiling is 50 ppm: ACGIH ceiling is 50 ppm.

**Hygiene Measures:**

Workers should wash exposed skin several times daily with soap and water. Soiled work clothing should be laundered or dry-cleaned.

**Respiratory:**

Airborne concentrations should be kept to lowest levels possible. If vapor, mist or dust is generated and the occupational exposure limit of the product, or any component of the product, is exceeded, use appropriate NIOSH or MSHA approved air purifying or air supplied respirator after determining the airborne concentration of the contaminant. Air-supplied respirators should always be worn when airborne concentrations of the contaminant or oxygen content is unknown.

**Hands:**

Wear impervious gloves such as neoprene.

Eyes:	Safety glasses, chemical type goggles, or face shield recommended to prevent eye contact.
Skin:	Wear clean body-covering clothing; impervious gloves such as neoprene. Workers should wash exposed skin several times daily with soap and water. Soiled work clothing should be laundered or dry-cleaned.
Environmental Exposure Controls:	Adverse effects of this material on the environment have not been evaluated. Proper disposal techniques to isolate and recover material should be implemented.

## Section 9: Physical and Chemical Properties

### 9.1 Information on basic physical and chemical properties

Appearance (Physical State, Color):	Translucent white liquid. NexSil 12HS-FS is a water-based material.
Upper/lower flammability or explosive limits:	Not determined.
Volatile by Weight:	60%
Odor:	Odorless
Vapor Pressure:	2260 kPa (20 mm Hg) at 20° C.
Odor Threshold:	Not determined.
Vapor Density:	Not determined.
pH:	10.2
Relative Density:	1200 kg/M <sup>3</sup>
Melting point/freezing point:	Not determined.
Solubility in Water:	Disperses in water but is negligibly soluble.
Boiling Point:	101° C (214° F)
Flashpoint:	Not applicable.
Evaporation Rate:	Slow (Butyl Acetate = 1).
Partition Coefficient:	Not determined.
Auto-ignition temperature:	Not determined.
Decomposition temperature:	Not determined.
Viscosity cP:	15
Specific Gravity:	1.3
Freezing Point:	– 2° C (28° F)
Explosion Limits:	Not applicable.
Oxidizing Properties:	Not an oxidizer.

### 9.2 Other information

No further relevant information available.

## Section 10: Stability and Reactivity

### 10.1 Reactivity

Reaction with strong acids and strong oxidizing agents.

### 10.2 Chemical Stability

Stable under recommended storage conditions.

### 10.3 Possibility of hazardous reactions

Hazardous polymerization will not occur.

### 10.4 Conditions to avoid

No further relevant information available.

### 10.5 Incompatible materials

Strong oxidizers.

### 10.6 Hazardous decomposition products

Toxic levels of carbon monoxide, carbon dioxide, irritating aldehydes and ketones may be formed on burning. Heating in air may produce irritating aldehydes, acids and ketones.

### Section 11: Toxicological Information

#### 11.1 Information on toxicological effects

Silicon dioxide, CAS 7631-86-9

Acute toxicity (oral)	LD50 >5000 mg/kg
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Ethylene Glycol, CAS 107-21-1

Acute toxicity, oral (human)	LD50: 1400-1600 mg/kg
Acute toxicity, oral (rat)	LD50: >4000 mg/kg
Acute toxicity, dermal (rabbit)	LD50: >6000 mg/kg
Skin corrosion/irritation	Not irritating
Serious eye	Not irritating
Respiratory or skin sensitization	Not sensitizing
Germ cell mutagenicity	Not considered to be mutagenic (weight of evidence approach)
Carcinogenicity	Not considered to be carcinogenic (weight of evidence approach)
Reproductive toxicity	Not considered to be reproductive or developmental toxicant (weight of evidence approach)
STOT-single exposure	Not considered to induce specific organ toxicity after single exposure
STOT-repeated exposure	NOEL 150 mg/kg bw/day – kidneys found to be the target organ at high doses (oral)
Aspiration hazard	Not considered to cause an aspiration hazard
Inhalation:	Not determined. Use breathing protection when aerosol or mist is formed.
Ingestion:	Systemic toxicity can occur through ethylene glycol ingestion. Symptoms include headache, weakness, confusion, dizziness, staggering, slurred speech, loss of coordination, faintness, nausea and vomiting, increased heart rate, decreased blood pressure, difficulty breathing and seeing, pulmonary edema, unconsciousness, convulsions, collapse, and coma. Symptoms may be delayed. Decreased urine output and kidney failure may also occur. Severe poisoning may cause death.

### Section 12: Ecological Information

#### 12.1 Toxicity

Silicon Dioxide, CAS 7631-86-9 is not harmful to aquatic life.

Ethylene Glycol, CAS 107-21-1

Toxicological endpoint	Value	Species, Method
<b>Acute (short-term toxicity):</b>		
Fish	LC50 (96h) > 72860 mg/L	Pimephales promelas, EPA 600/4-90/027
Crustacea	EC50 (48h) > 100 mg/L	Daphnia magna, OECD 202
Algae/aquatic plants	EC10 (96h) > 100 mg/L	Weight of evidence approach
Activated sludge respiration	EC20 > 1995 mg/L	Read across approach from supporting
<b>Chronic (long-term toxicity):</b>		

Fish	NOEC (7d) 15380 mg/L	Weight of evidence approach
Crustacea	NOEC (7d) 8590 mg/L	Weight of evidence approach

### 12.2 Persistence and degradability

Ethylene glycol in this product is reported to have a moderate rate of biodegradation; greater than or equal to 30% degradation over a test period of 28 days or less.

### 12.3 Bioaccumulative potential

Ethylene Glycol is not considered to be bioaccumulative.

### 12.4 Mobility in soil

Ethylene Glycol: Based upon a calculated log Koc (=0), adsorption to solid soil phase is not expected.

### 12.5 Results of PBT and vPvB Assessment

The PBT and vPvB criteria of Annex XIII to the Regulation do not apply to this product.

### 12.6 Other adverse effects

No further relevant information available.

## Section 13: Disposal Considerations

This information presented only applies to the materials as supplied. The identification based on characteristic(s) or listing may not apply if the material has been used or otherwise contaminated. It is the responsibility of the waste generator to determine the toxicity and physical properties of the material generated to determine the proper waste identification and disposal methods in compliance with applicable regulations. Disposal should be in accordance with applicable regional, national and local laws and regulations.

Disposal Considerations: NexSil 12HS-FS should be recycled or burned in an incinerator or scrubber approved for chemical waste.

United States: NexSil 12HS-FS is not a RCRA hazardous waste.

## Section 14: Transport Information

The product is not restricted for transportation.

### Sections 14.1 – 14.4

#### Regulations

U.S. D.O.T.: Not regulated.

ICAO/IATA: Not regulated.

IMO/IMDG: Not regulated in non-bulk quantities (<5000 lbs.).

ADR: Not regulated.

### 14.5 Environmental Hazards

No further relevant information available.

### 14.6 Special precautions for user

No further relevant information available.

### 14.7 Transport bulk according to Annex II of MARPOL73/78 and the IBC Code

Ship Type: 3

Pollution Category: Y

## Section 15: Regulatory Information

### 15.1 Safety, health and environmental regulations/legislation specific for substance or mixture:

#### Worldwide Chemical Inventories

EINECS (EU):	All ingredients listed
TSCA (USA):	All ingredients listed
DSL (Canada):	All ingredients listed
AICS (Australia):	All ingredients listed
ENCS (Japan):	All ingredients listed
ECL (Korea):	All ingredients listed
PICCS (Philippines):	All ingredients listed



IECSC (China): All ingredients listed

Technical Instructions (air): Class: NK Share in %: 60.0

Water hazard class: Water hazard class 1: Slightly hazardous for water

State Right-to-Know Laws: Section 3 of this SDS lists all components of the product.

California Proposition 65: No ingredients listed.

SARA Section 311/312 (29 CFR 1910.1200) Hazards: Acute Toxicity. Specific target organ toxicity, repeated exposure.

SARA 313, 304 and CERCLA 102 (A): This product contains the following toxic chemicals subject to the reporting requirements of Section 313 of the Emergency Planning and Community Right-to-Know Act of 1986 and of 40 CFR 372:

Chemical Name	CAS #	Percent By Weight
Ethylene Glycol	107-21-1	6

If more than one (1) pound of Ethylene Glycol (2.8 pounds of NexSil 12HS-FS) is spilled, then report the spill according to SARA 304 CERCLA 102 requirements.

FDA:

21 CFR 175.105 – Silicon Dioxide may be used as a component of adhesives used to prepare articles intended for the use in packaging, transporting or holding food.

21 CFR 177.1200 – Silicon Dioxide may be used as a component of a polymer used as a base sheet or as a coating applied to a base sheet for use in food packaging.

21 CFR 182.90 – Silicon Dioxide is generally recognized as safe (GRAS) as a substance migrating to food from paper and paper board products used in food packaging.

### 15. 2 Chemical safety assessment:

A Chemical Safety Assessment has not been carried out.

WHMIS: Class D, Division 1, Division 2, material causing other toxic effects and teratogenic effects.

## Section 16: Other Information

List of hazard phrases:

H302 – Harmful if swallowed.

H373 – May cause damage to organs (kidneys) through prolonged or repeated exposure.

National Fire Protection Association (U.S.A.) 704 Health-2, Flammability-1, Reactivity-0, Special-None

HMIS® Hazard Rating: Health-2, Flammability-1, Reactivity-0, Protective Equipment – I; safety glasses, gloves, combination respirator.

Recommended Use: NexSil 12HS-FS is recommended for use in papermaking, ceramics and investment casting. Other uses have not been investigated and may have other hazards. For industrial use only, not for food, drug or home use.

Work Alert: Workers using NexSil 12HS-FS should read and understand this SDS and be trained in the proper use of this material.

Other Special Considerations: None known.

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This SDS has been prepared with data from Nyacol Nano Technologies, Inc.'s laboratories, raw material suppliers, and government publications. Information herein is accurate to the best of our knowledge. Suggestions are made without warranty or guarantee of results. Before using, the user should determine the suitability of the products for the intended use, and the user assumes the risk and liability in connection therewith. We do not suggest violation of any existing patents or give permission to practice any patented invention without license.

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