

Section 1: Product and Company Identification:**1.1 Product Identifier**

Product Form: Mixture
Identification of Substance: Antimony pentoxide (APO) Sol
Product Name: NYACOL® PA550
Synonym: Antimony (V) oxide, Diantimony pentoxide
CAS Number: 1314-60-9
Index Number: 051-003-00-9
EINECS Number: 215-237-7
REACH Registration Number: 01-2119918494-33-0001
Formula: Sb₂O₅

1.2 Relevant identified uses of the substance or mixture and uses advised against

Recommended Use: Recommended for use as a catalyst.
Restrictions on Use: For industrial use only, not for food, drug or home use.

1.3 Details of the supplier of the safety data sheet

Company Identification: Nyacol Nano Technologies, Incorporated
Megunko Road, P.O. Box 349, Ashland, MA 01721 U.S.A.
+1 508-881-2220
Email Contact: info@nyacol.com
Internet: www.nyacol.com

1.4 Emergency telephone number

In Case of Emergency: CHEMTREC: 1-800-424-9300
International CHEMTREC: +1 703-527-3887
24 Hours/Day: 7 Days/Week

Section 2: Hazard(s) Identification**2.1 GHS Classification in accordance with 29 CFR 1910 (OSHA HCS)**

APO is exempted from the group entry classification for antimony compounds (Annex 1 of Directive 67/548/EEC or Annex VI of Regulation (EC) 1272/2008; Index No. 051-003-009).

2.1.1 Classification according to Regulation (EC) No. 1272/2008 (CLP)

Not classified.

2.1.2 Classification according to Directive 67/548/EEC and 1999/45/EC (including amendments)

Not classified.

2.2 Label Elements

Not labelled.
Signal Word: Not applicable.
Hazard Pictogram: Not applicable.
Hazard Statement(s): Not applicable.
Precautionary Statement(s): Not applicable.

2.3 Other Hazards

Antimony pentoxide does not meet the criteria for a PBT or vPvB substance.

2.4 Unknown acute toxicity (GHS US)

No further relevant information available.

Section 3: Composition / Information on Ingredients

3.1 Chemical characterization: Mixtures

Description: Mixture consisting of the following components.

Non-hazardous Component Name:	Product Identifier	GHS Classification	Percent By Weight
Antimony Pentoxide: REACH: 01-2119918494-33-0001	CAS No. 1314-60-9 EC: 215-237-7 Index: 051-003-00-9	Not classified	45 – 55
Water: REACH: None.	CAS No. 7732-18-5 EC: 231-791-2	Not classified	44 – 50
Triethanolamine: REACH: 05-2117294583-33-0000	CAS No. 102-71-6 EC: 203-049-8 Index: Not available.	Not classified	1 – 5

Impurities: Present at a level below that to be taken into account for classification.

Stabilizing Additives: None.

The supplier currently has no knowledge on additional ingredients that are classified and that contribute to the classification of this substance.

See Section 16 for a list of hazards if identified above.

Section 4: First-Aid Measures

4.1 Description of first aid measures

Eye Contact: Immediately flush eyes with large quantities of water for at least 15 minutes. Hold eyelids apart to ensure rinsing of the entire surface of the eye and lids with water. If irritation occurs get medical attention.

Skin Contact: Wash with soap and plenty of water for at least 15 minutes. Wash contaminated clothing before reuse.

Inhalation: Remove person from exposure source. Consult medical professional if effects occur.

Ingestion: If swallowed rinse out mouth and then drink plenty of water. Seek medical attention if effects occur. Never give anything by mouth to an unconscious person.

First Aid Facilities: Eye wash station.

4.2 Most important symptoms and effects, both acute and delayed

Based on existing substance specific hazard data, acute or delayed effects are not anticipated.

4.3 Indication of any immediate medical attention and special treatment needed.

Symptomatic treatment is recommended.

Section 5: Fire-Fighting Measures

5.1 Extinguishing Media

Suitable Extinguishing Media: All are acceptable. Cool containers with water spray.

Unsuitable extinguishing media: None known.

5.2 Special hazards arising from the substance or mixture

Flammability of the product: Material will not burn in a fire.

Special Hazard Arising from the Chemical: Formation of toxic gases is possible during heating or in case of fire. Combustible products may include carbon monoxide, carbon dioxide, and nitrogen oxides.

Fire Hazard: No further relevant information available.

Explosion Hazard: No further relevant information available.

Reactivity: No further relevant information available.

5.3 Advice for firefighters

Special Protective Equipment for Firefighters:

Wear standard full firefighter turn-out gear (full bunker gear) and respiratory protection (SCBA).

Section 6: Accidental Release Measures**6.1 Personal precautions, protective equipment and emergency procedures****6.1.1 For non-emergency personnel**

Isolate the area. Emergency responders should wear eye protection and impervious gloves. An approved air-purifying respirator should be worn if mist is present.

6.2 Environmental precautions

Water contamination should be avoided. Although the substance is not classified as dangerous to the environment, it is advised that in the event of an accidental release the product should be prevented from reaching the sewage system or any water course and penetrating soil. Dispose of spilled material in accordance with the relevant regulations.

6.3 Methods and material for containment and cleaning up

Ensure adequate ventilation. Contain spill or leak with sand, clay or absorbents. Recover liquid for recycle or disposal. Do not allow spills into sewers or surface waters. Place absorbents, waste products and contaminated soil into containers for disposal. Dispose of spilled material in an appropriate and approved waste disposal facility in accordance with relevant regulations. Processing, use or contamination of this product may change the waste management options.

6.4 Reference to other sections

For more information on exposure controls and personal protection or disposal considerations, check Section 8 and 13 of this SDS.

Section 7: Handling and Storage**7.1 Precautions for safe handling**

Avoid generating mist during use. Ensure good ventilation/ exhaust at the workplace.

7.1.1 Protective measures

As a precautionary measure, the wearing of standard work gear is suggested.

7.1.2 Advice on general occupational hygiene

Avoid inhalation, ingestion and contact with eyes. General occupational hygiene measures are required to ensure a safe handling of the substance. These measures involve good personal and housekeeping practices (i.e. regular cleaning with suitable cleaning devices), no eating, drinking and smoking at the workplace and wearing standard working clothes and shoes unless otherwise stated. Wash hands after use. Remove contaminated clothing and protective equipment before entering eating areas. Shower and change clothes at end of work shift. Do not wear contaminated clothing at home.

7.2 Conditions for safe storage, including any incompatibilities

Keep from freezing. Store in cool, dry area and keep container tightly sealed. Provide sufficient ventilation at store- and workrooms.

7.3 Specific end use(s)

No additional information available. Refer to Section 1.2 of this SDS.

Section 8: Exposure Controls / Personal Protection

8.1 Control Parameters

8.1.1 National Limit Values

Antimony pentoxide CAS# 1314-60-9

Country	Occupational exposure limit	Maximum exposure time	Date	Title	Reference
USA	0.5 mg/m ³ (as Sb)	8h TWA	2006	Antimony and compounds	https://www.osha.gov/dts/chemicalsampling/data/CH_219100.html
UK	0.5 mg/m ³ (as Sb)	8h TWA	2011	Antimony and compounds	http://www.hse.gov.uk/pubns/priced/eh40.pdf
Germany	Not established		2009	Antimony and its inorganic compounds (inhalable fraction)	Senate Commission for the Investigation of Health Hazards of Chemical Compounds in the Work Area (MAK Commission): http://www.dfg.de/en/dfg_profile/statutory_bodies/senate/health_hazards/index.html
Finland	0.5 mg/m ³ (as Sb)	8h TWA	2009	Antimony and its compounds	The Ministry of Social Affairs and Health – http://pre20090115.stm.fi/hm1113394626349/passthru.pdf
Belgium	0.5 mg/m ³ (as Sb)	8h TWA	2010	Antimony and its compounds	Service public fédéral Emploi, Travail et Concertation sociale: http://www.emploi.belgique.be/WorkArea/showcontent.aspx?id=23914
France	0.5 mg/m ³ (as Sb)	8h TWA	2012	Antimony and its compounds	Institut National de Recherche et de Sécurité – http://www.inrs.fr/accueil/produits/mediatheque/doc/publications.html?refINRS=ED%20984
Spain	0.5 mg/m ³ (as Sb)	8h TWA	2010	Antimony and antimony compounds	http://www.insht.es/InshtWeb/Contenidos/Documentacion/TextosOnline/Valores_Limite/Limites2010/LEP%202010%20Actualizado Mayo(1).pdf
Austria	0.5 mg/m ³ (as Sb)	8h TWA	2011	Antimony compounds	http://www.arbeitsinspektion.gv.at/NR/rdo_nlyres/F173280B-D4FB-44D2-8269-8DB2CB1D2078/0/GKV2011.pdf

Triethanolamine CAS# 102-71-6

Country	Occupational exposure limit	Maximum exposure time	Date	Title	Reference
USA	5 mg/m ³	8h TWA	2003	Triethanol-amine	http://www.cdc.gov/niosh/ipcsneng/neng1034.html
UK	Not established		2011	Triethanol-amine	pdf

					Senate Commission for the Investigation of Health Hazards of Chemical Compounds in the Work Area (MAK Commission): http://www.dfg.de/en/dfg_profile/statutory_bodies/senate/health_hazards/index.html
Germany	5 mg/m ³	8h TWA	2014	Triethanol-amine	

8.1.2 PNECs and DNELs – Antimony Pentoxide (1314–60–9)

DNEL (Derived No Effect Level)

Descriptor	Route of Exposure/Environmental protection target	DNEL
	Inhalation – Long term/systemic effects	10 mg/m ³

PNEC (Predicted No Effect Concentration)

Descriptor	Route of Exposure/Environmental protection target	PNEC
	Freshwater	0.113 mg Sb/L
	Marine	0.0113 mg Sb/L
	Sediment freshwater	7.8 mg Sb/kg ww
	Sediment marine	1.56 mg Sb/kg ww
	Soil	37 mg Sb/kg dw (32.6 mg Sb/kg ww)
	STP (Sewerage Treatment Plant)	2.55 mg Sb/L

8.2 Exposure Controls

8.2.1 Appropriate Engineering Controls

Use exhaust ventilation to keep airborne concentrations below exposure limits. Waste water generated during the production process or cleaning operations should be collected.

8.2.2 Individual protective measures, such as personal protective equipment (PPE)

Hygiene Measures:	Change contaminated clothing. Wash hands after working with substance.
Respiratory:	When respiratory protection is required, or concentrations unknown, use approved air-purifying respirator with a dust cartridge.
Hands:	Wear impervious gloves such as neoprene.
Eyes:	Wear approved safety glasses.
Skin:	Wear clean body-covering clothing; impervious gloves such as neoprene. Workers should wash exposed skin several times daily with soap and water. Soiled work clothing should be laundered or dry-cleaned.

8.2.3 Environmental Exposure Controls

The product should be recycled when possible. Appropriate controls should be put in place to prevent release of the product to the environment, including sewage systems and water bodies.

Section 9: Physical and Chemical Properties

9.1 Information on basic physical and chemical properties

Appearance (Physical State, Color):	Liquid. White translucent. The product is a water-based material.
Odor:	Odorless.
Odor Threshold:	Not applicable.
pH:	5
Melting Point / Freezing Point:	0°C (32°F)
Initial boiling point and boiling range:	100°C (212°F)
Flash Point:	Not applicable.
Evaporation Rate:	Slow (Butyl Acetate =1)

Flammability (solid, gas):	Not applicable.
Upper/lower flammability or explosive limits:	Non-flammable. Non-explosive.
Vapor Pressure:	2260 kPs (17 mm Hg) at 20°C Water
Density:	1700 Kg/M ³
Volatile by Weight:	50%
Relative density (Specific Gravity):	1.7
Solubility(ies):	Soluble in water in all proportions.
Partition Coefficient n-octanol/water:	Not determined.
Auto-ignition temperature:	Not determined.
Decomposition temperature:	Not determined.
Viscosity:	<20 cP
Explosion Limits:	Non-explosive.
Oxidizing Properties:	Non-oxidizing.

9.2 Other information

No further relevant information available.

Section 10: Stability and Reactivity**10.1 Reactivity**

Reactive with water reactive chemicals. Exposure to acidic reducing conditions may form the poisonous gas stibine.

10.2 Chemical Stability

Stable under normal ambient and anticipated storage and handling conditions.

10.3 Possibility of hazardous reactions

Reacts with acids, alkalis and oxidizing agents.

10.4 Conditions to avoid

Acidic reducing environments.

10.5 Incompatible materials

Alkali metals. Acidic reducing conditions.

10.6 Hazardous decomposition products

Oxides of nitrogen and carbon.

Section 11: Toxicological Information**11.1 Information on toxicological effects**

Antimony Pentoxide, CAS# 1314-60-9

Toxicokinetics

The oral absorption of soluble pentavalent antimony compounds is less than 1% (Felicetti, 1974; ICRP, 1981). Together with particle-size derived respiratory deposition and 100% absorption from the pulmonary fraction, an inhalation absorption factor of 0.7% may be assumed. Based on read-across and analogies with other metals HERAG (2007), a conservative default dermal absorption factor of 1% is appropriate for diantimony pentoxide.

Acute toxicity	<p>Oral: LD50 rat > 2000 mg/kg bw (Robertson, 2005) The classification criteria according to regulation (EC) 1272/2008 as acutely toxic are not met for APO since the ATE is above 2000 mg/kg body weight, hence no classification required.</p> <p>Inhalation: LC50 rat > 5.4 mg/L (Leuschner, 2010) The classification criteria according to regulation (EC) 1272/2008 as acutely toxic are not met for sodium hexahydroxoantimonate (SHHA) (CAS 33908-66-6) since the ATE for dusts and mists is above 5.0 mg/L, hence no classification required. Based on read across from SHHA, APO does not require a classification as acutely toxic, inhalation.</p> <p>Dermal: APO does not require a classification as acutely toxic via dermal route. Conduct of an acute dermal toxicity study is unjustified as inhalation of the substance is considered as major route of exposure and physicochemical properties of the substance do not suggest a significant rate of absorption through the skin (cf. Annex VIII section 8.5 Column 2 of regulation (EC) 1907/2006).</p>
Skin corrosion/irritation	Based on available data, the classification criteria as skin irritant are not met for APO (Robertson, 2005). Since APO is not irritating to the skin, eyes or the respiratory tract, corrosive properties can be excluded and the classification criteria are not met.
Serious eye damage/irritation	Based on available data, the classification criteria as eye irritant are not met for sodium hexahydroxoantimonate (SHHA) (CAS 33908-66-6) (Leuschner, 2009). Based on read across from SHHA, APO does not require a classification as eye irritant.
Respiratory or skin sensitization	Based on available data, the classification criteria as skin sensitizer are not met for diantimony pentoxide (Robertson, 2005). Based on the results of the histopathological and macroscopic investigations and on an industry survey, sodium hexahydroxoantimonate (SHHA) (CAS 33908-66-6) does not require a classification for respiratory irritation/sensitization. Based on read across from SHHA, and an industry survey, APO does not require classification for respiratory irritation/sensitization.
Germ cell mutagenicity	Based on available data, sodium hexahydroxoantimonate (SHHA) (CAS 33908-66-6) does not require a classification as germ cell mutagen. SHHA (CAS# 33908-66-6) did not induce micronuclei in cultured human lymphocytes (Whitwell, 2010) and gene mutation in the tk locus of the L5178Y mouse lymphoma cell line (Stone, 2010). Therefore SHHA is considered as non-clastogenic and non-mutagenic. Based on read across from SHHA, APO does not require a classification as germ cell mutagen.
Carcinogenicity	No data indicating any concern for carcinogenicity of APO.
Reproductive toxicity	Data lacking – testing proposal issued in the REACH registration dossier of sodium hexahydroxoantimonate (CAS 33908-66-6). Data will be read-across to APO.
STOT–single exposure	Based on available data, the classification criteria as STOT, single exposure, oral and inhalation are not met for APO since no reversible or irreversible adverse health effects were observed immediately or delayed after exposure and no effects were observed at the guidance value.
STOT–repeated exposure	Data lacking – testing proposal issued in the REACH registration dossier of sodium hexahydroxoantimonate (CAS 33908-66-6). Data will be read-across to APO.

Aspiration hazard

APO as an inorganic metal oxide is void of a low surface tension effect and as a solid does have a very high viscosity, i.e. an aspiration hazard can safely be excluded. Based on available data, the classification criteria are not met.

Section 12: Ecological Information

12.1 Toxicity

Antimony Pentoxide, CAS# 1314-60-9

Antimony metal and antimony containing compounds may dissolve and generate antimony ions (Vangheluwe et al., 2001). The environmental section will therefore discuss the fate of antimony in general.

Acute aquatic toxicity test results:		
Marine fish [<i>Pagrus major</i>]	96 h LC50	6.9 mg Sb/L (Takayanagi, 2001)
Freshwater fish [<i>Pimephales promelas</i>]	96 h LC50	14.4 mg Sb/L (Brooke et al, 1986)
Invertebrates [<i>Chlorohydra viridissimus</i>]	96 h LC50	1.77 mg Sb/L (TAI, 1990)
Algae [<i>Pseudokirchneriella subcapitata</i>]	72 h ErC50 (growth rate)	> 36.6 mg Sb/L (Heijerick et al, 2004)
Plants [<i>Lemna minor</i>]	4 d EC50	> 25.5 mg Sb/L (Brooke et al, 1986)
Chronic aquatic toxicity test results:		
Fish [<i>Pimephales promelas</i>]	28 d NOEC/LOEC (growth; length)	1.13/2.31 mg Sb/L (Kimball, 1978)
Invertebrates [<i>Daphnia magna</i>]	21 d NOEC/LOEC (reproduction)	1.74/3.13 mg Sb/L (Heijerick et al, 2003)
Algae [<i>Pseudokirchneriella subcapitata</i>]	72 h NOEC/LOEC (growth rate)	2.11/4.00 mg Sb/L (Heijerick et al, 2004)
Chronic sediment toxicity test results:		
Midge [<i>Chironomus riparius</i>]	14 d NOEC (growth)	78 mg Sb/kg ww (Heijerick et al, 2005)
Chronic terrestrial toxicity test results (values were determined in a soil spiked with Sb ₂ O ₃ and aged for 31 weeks before testing):		
Soil invertebrates	NOEC	999 mg Sb/kg dw (Moser, 2007)
Plants	NOEC	999 mg Sb/kg dw (Smolders et al., 2007)
Soil microorganisms	NOEC	2930 mg Sb/kg dw (Smolders et al., 2007)
Toxicity tests for microorganisms (for STP)		
Aquatic microorganisms	NOEC	2.55 mg Sb/L (EPAS, 2005)
Inhibition of nitrification	EC50	27 mg Sb/L (EPAS, 2005)

12.2 Persistence and degradability

Whereas antimony formally meets the criterion for persistence based on the absence of any degradation, this criterion is considered not to be applicable to inorganic elements. In addition, under conditions of a standard EUSES lake and the median partition coefficient for suspended matter, Sb meets the criteria for rapid removal from the water column.

12.3 Bioaccumulative potential

Antimony does not meet the criteria for bioaccumulation: a BCF for aquatic organisms of 40 and a BSAF of 1 for earthworms are derived, and are all much lower than the threshold of 2,000 l/kg. Also, there is evidence to support that antimony does not biomagnify in the food chain. Therefore, antimony is not considered bioaccumulative (B) or very bioaccumulative (vB) based on the definitive criteria.

12.4 Mobility in soil

A log K_p of 2.07 has been determined for soil.

12.5 Results of PBT and vPvB Assessment

The PBT and vPvB criteria of Annex XIII to the Regulation do not apply to inorganic substances, such as antimony and its inorganic compounds. However, the available data have been compared to the criteria:
See 12.2 for (P) and 12.3 for (B). For (T): Chronic NOEC values are available for fish, invertebrates and algae (see Section 12). The lowest NOEC is 1.13 mg Sb/L for fish (Kimball, 1978). Antimony and antimony compounds do not meet any of the toxicity criteria based on carcinogenicity, mutagenicity or reproductive toxicity and there is no evidence of other chronic concerns. Therefore, antimony is not considered toxic (T) based on the definitive criteria. Antimony, and therefore APO, is not PBT or vPvB.

12.6 Other adverse effects

APO is not expected to contribute to ozone depletion, ozone formation, global warming or acidification.

Section 13: Disposal Considerations

This information presented only applies to the materials as supplied. The identification based on characteristic(s) or listing may not apply if the material has been used or otherwise contaminated. It is the responsibility of the waste generator to determine the toxicity and physical properties of the material generated to determine the proper waste identification and disposal methods in compliance with applicable regulations. Disposal should be in accordance with applicable regional, national and local laws and regulations.

13.1 Waste treatment methods

APO containing waste shall be handled as non-hazardous waste and removed by licensed waste removal company, incinerated or recycled in accordance with federal, state and local requirements. Sewage disposal is not recommended.

Suitable disposal of non-hazardous waste for manufacturing and industrial use: Disposal of wastes is possible via incineration (operated according to Directive 2000/76/EC on the incineration of waste) or landfilling (operated according to Reference Document on the Best available Techniques for Waste Industries of August 2006 and Council Directive 1999/31/EC and Council Decision 19 December 2002).

Suitable disposal of waste for professional use: Waste from end-of-life articles can be disposed of as municipal waste, except when they are separately regulated, like electronic devices, batteries, vehicles, etc. Disposal of wastes is possible via incineration (operated according to Directive 2000/76/EC on the incineration of waste) or landfilling (operated according to Reference Document on the Best available Techniques for Waste Industries of August 2006 and Council Directive 1999/31/EC and Council Decision 19 December 2002).

In the United States should the product become a waste, an EPA TCLP test should be performed. If test is not done then waste should be treated as an EP toxic material and given EPA waste numbers D004 and D008.

Section 14: Transport Information

The product is not restricted for transportation.

Sections 14.1 – 14.4**Regulations**

U.S. D.O.T.: Not regulated.
ICAO/IATA: Not regulated.
IMO/IMDG: Not regulated.
ADR: Not regulated.

14.5 Environmental Hazards

The product is not an environmental hazard in the EU.

14.6 Special precautions for user

Not available.

Section 15: Regulatory Information

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

Worldwide Chemical Inventories

EINECS (EU):	All ingredients listed
TSCA (USA):	All ingredients listed
DSL (Canada):	All ingredients listed
AICS (Australia):	All ingredients listed
ENCS (Japan):	All ingredients listed
ECL (Korea):	All ingredients listed
PICCS (Philippines):	All ingredients listed
IECSC (China):	All ingredients listed

SARA Section 311/312 (29

CFR 1910.1200) Hazards: None

SARA Section 313: EPCRA Section 313 chemical category N010 (Antimony Compounds):

Chemical Name:	CAS #:	Percent by Weight:
Antimony Pentoxide	1314-60-9	45 – 55

California Proposition 65: No components listed.

State Right-to-Know Laws: Section 3 of this SDS lists all components of the product.

WHMIS: Class D, Division 2, material causing other toxic effects.

15.2 Chemical safety assessment

A chemical safety assessment has been carried out for antimony pentoxide.

Section 16: Other Information

National Fire Protection Association (U.S.A.) 704 Health-1, Flammability-0, Reactivity-0, Special-None
 Hazard Rating:

HMIS® Hazard Rating (U.S.A.): Health-1, Flammability-0, Reactivity-0, Protective Equipment – E; safety glasses, gloves, dust respirator.

Recommended Use: The product is recommended for use as a catalyst. Other uses have not been investigated and may have other hazards. For industrial use only, not for food, drug or home use.

Work Alert: Workers using the product should read and understand this SDS and be trained in the proper use of this material.

Other Special Considerations: None known.

SDS Prepared By: Andrew Guzelian
 Nyacol Nano Technologies, Inc.
 Telephone: +1 508-881-2220

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This SDS has been prepared with data from Nyacol Nano Technologies, Inc.'s laboratories, raw material suppliers, and government publications. Information herein is accurate to the best of our knowledge. Suggestions are made without warranty or guarantee of results. Before using, the user should determine the suitability of the products for the intended use, and the user assumes the risk and liability in connection therewith. We do not suggest violation of any existing patents or give permission to practice any patented invention without license.

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